FIG. 1

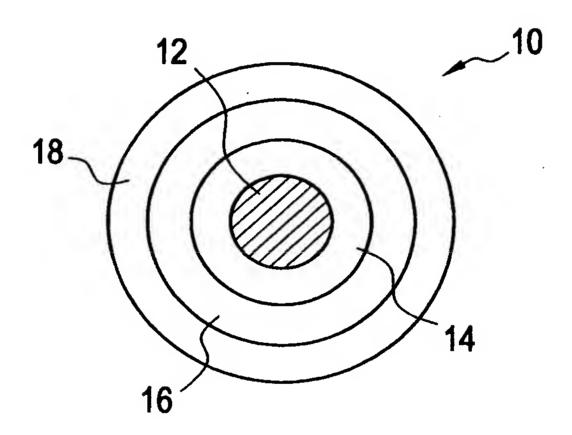
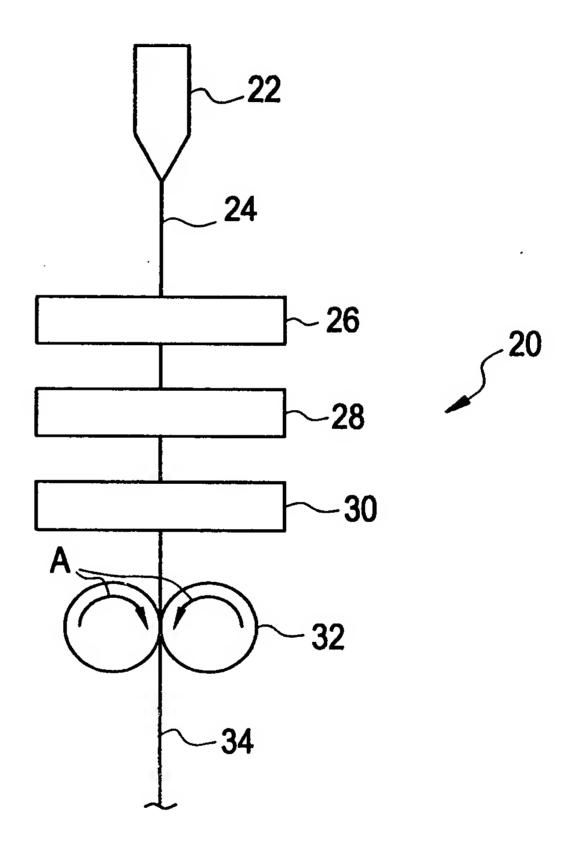
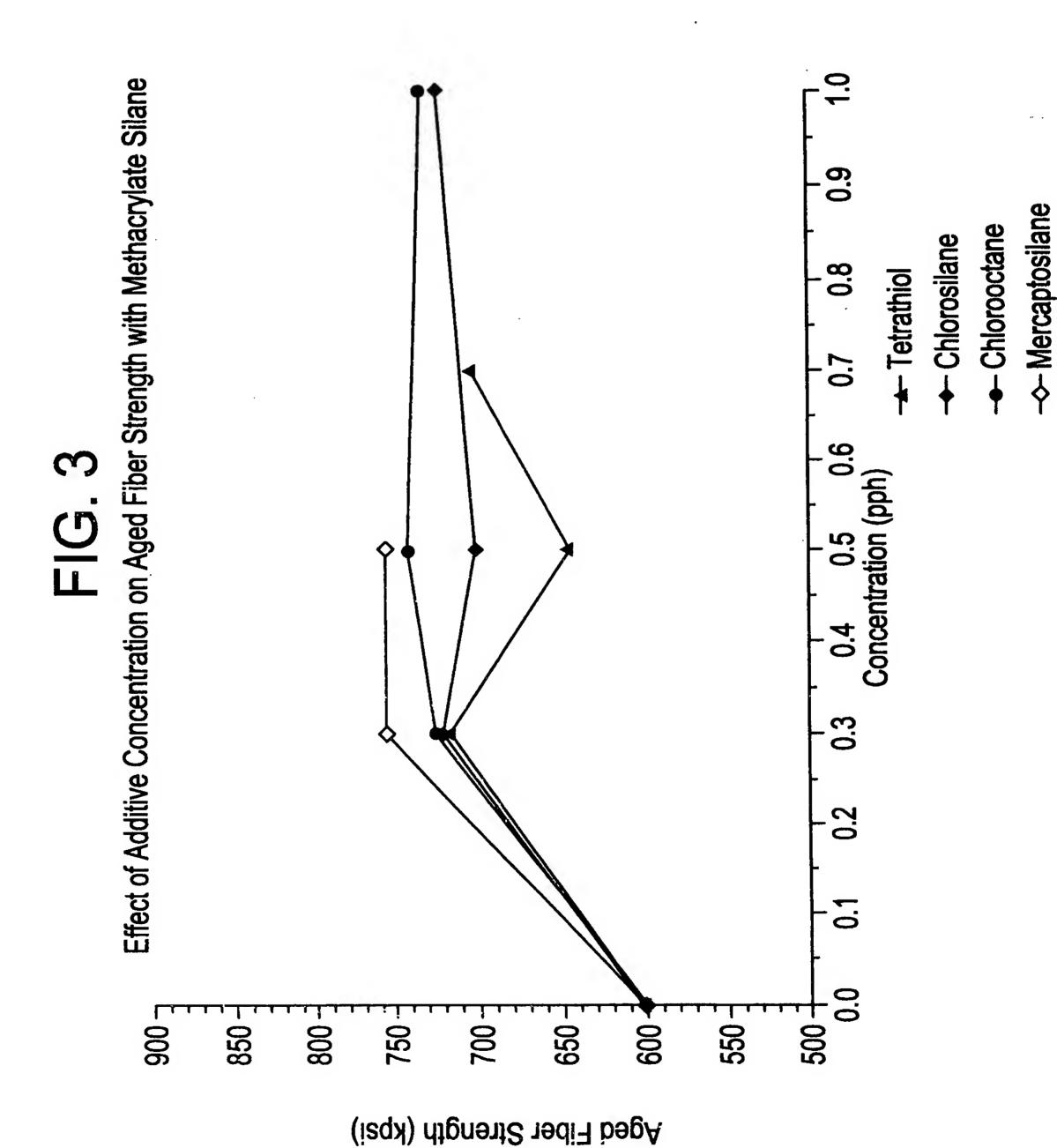


FIG. 2





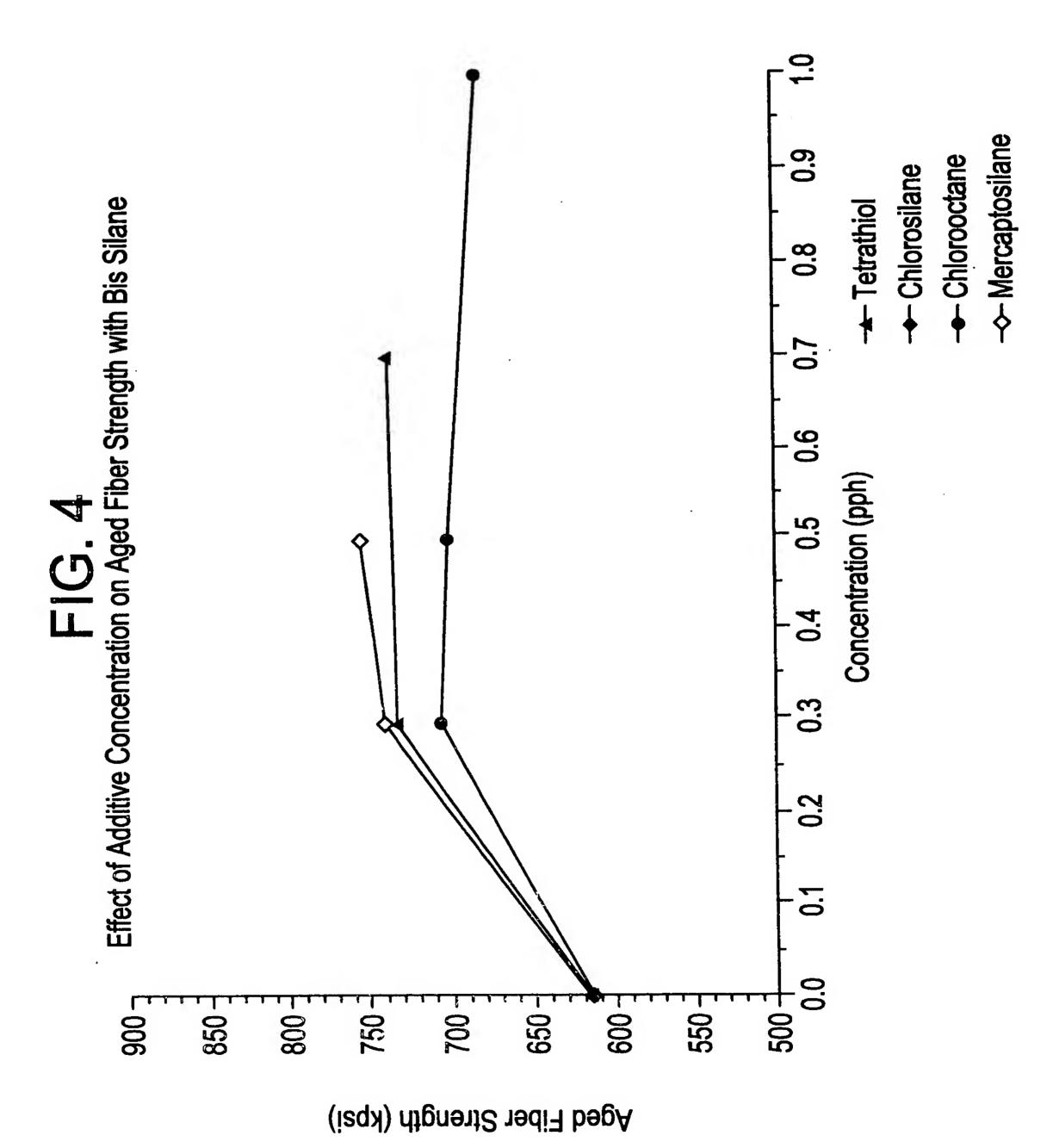
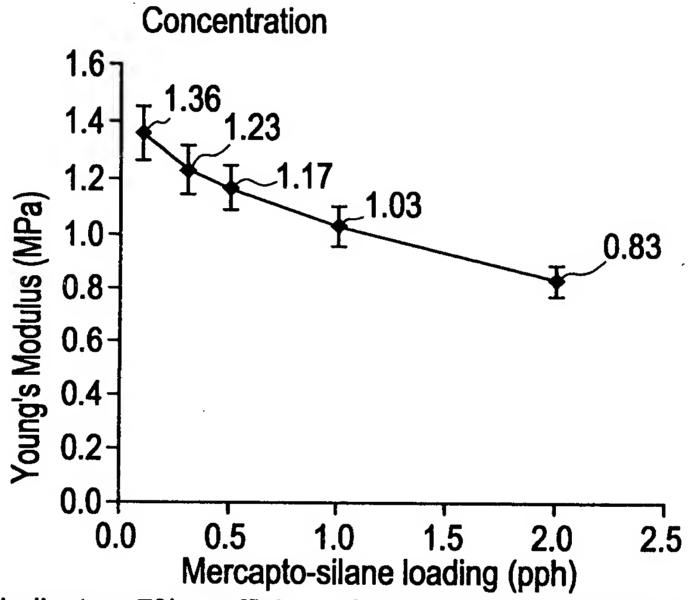


FIG. 5



Error bars indicate a 7% coefficient of variance for the modulus measurements

FIG. 6

ES.

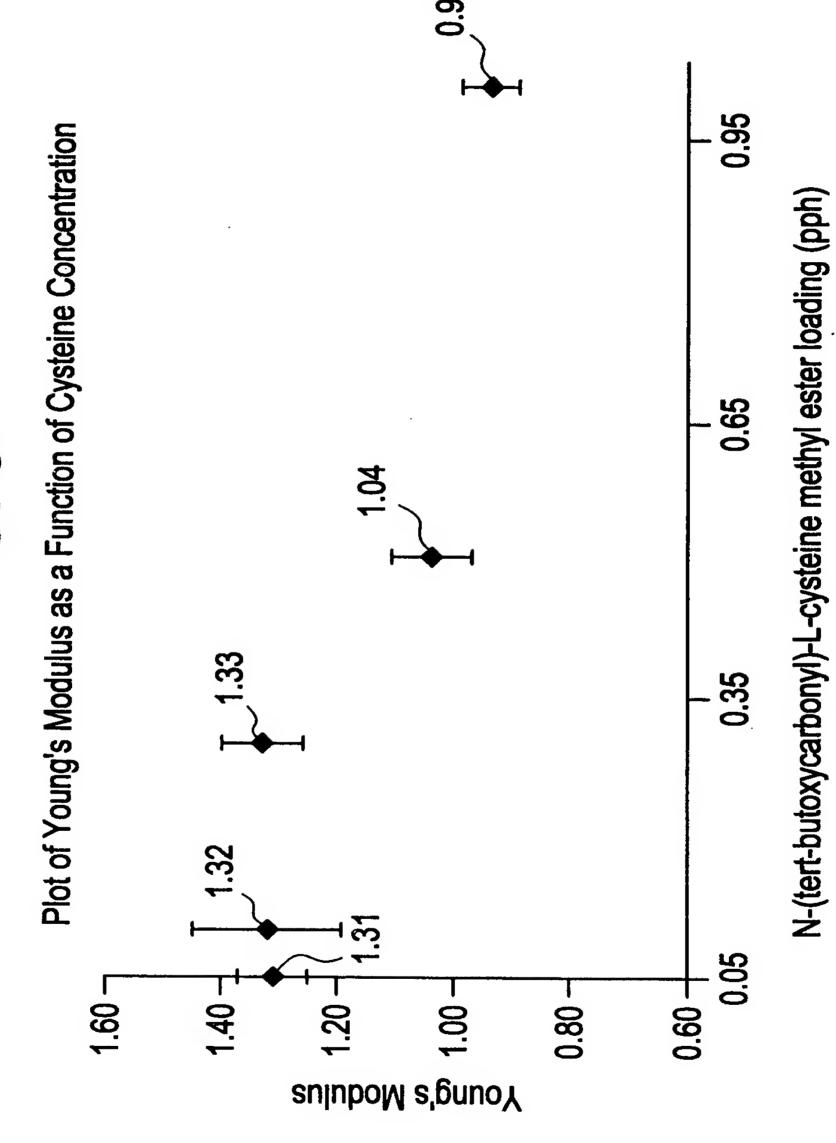


FIG. 7

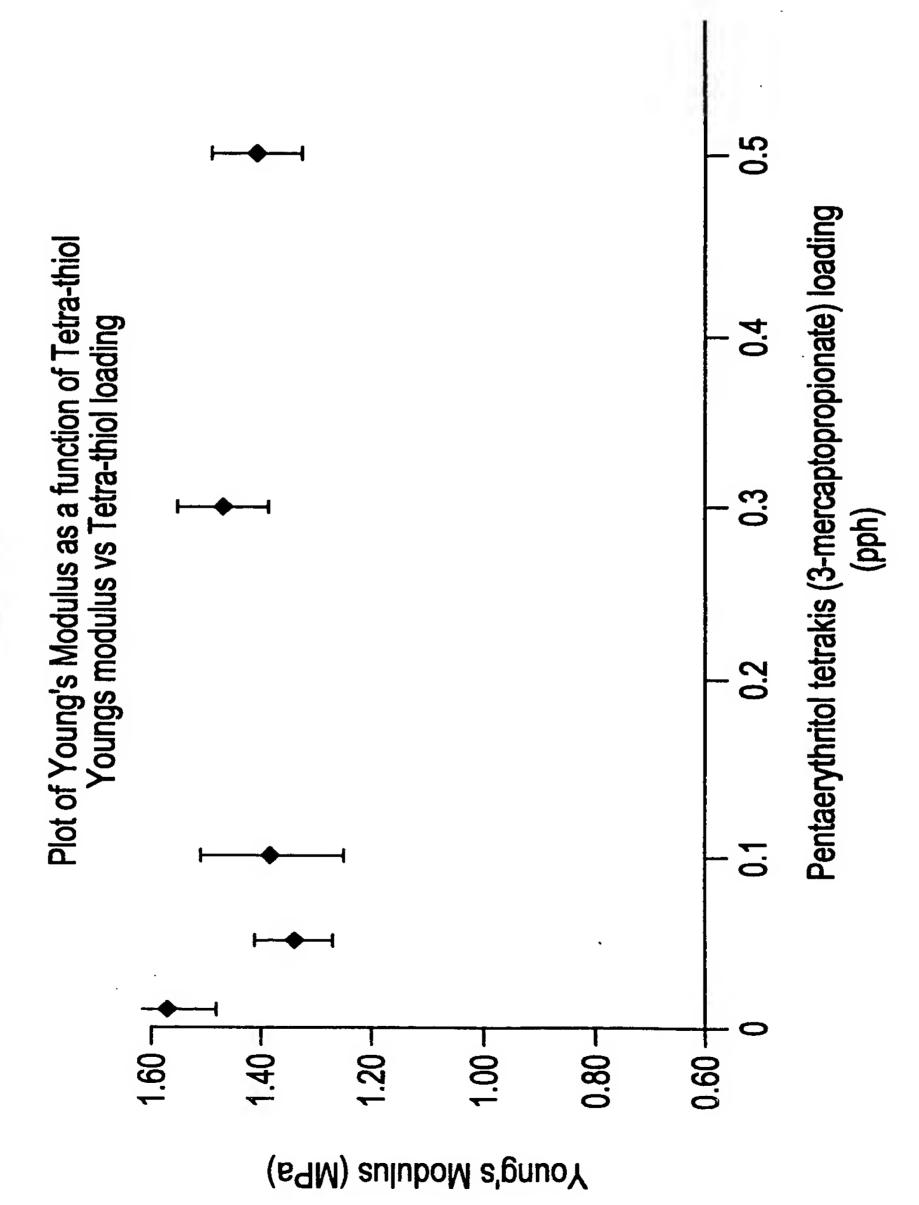
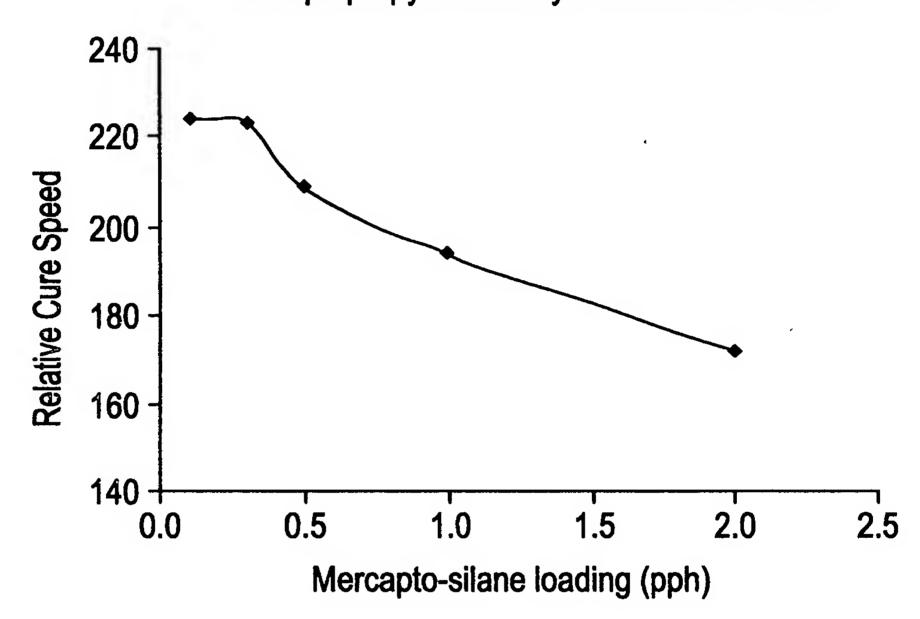
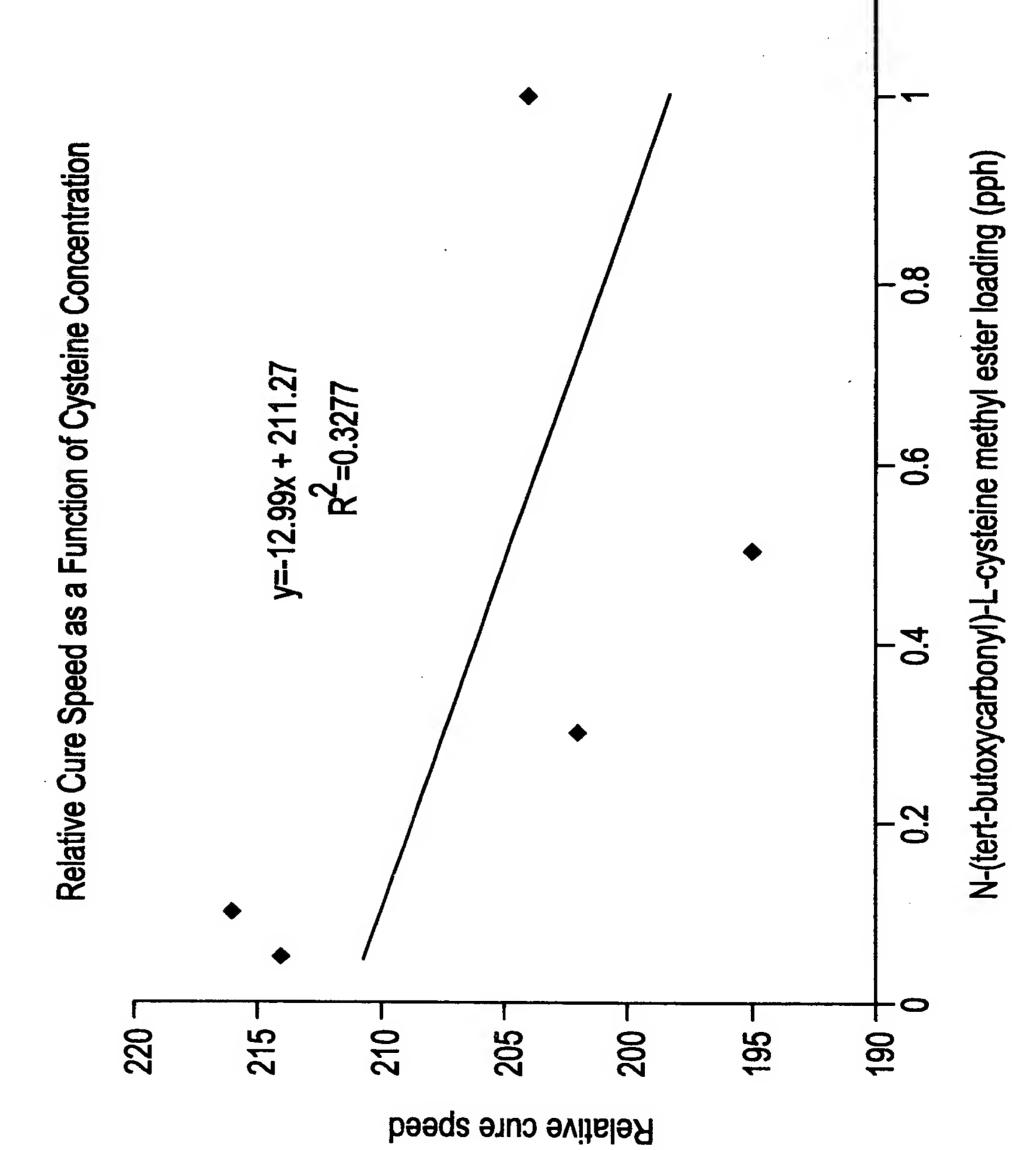
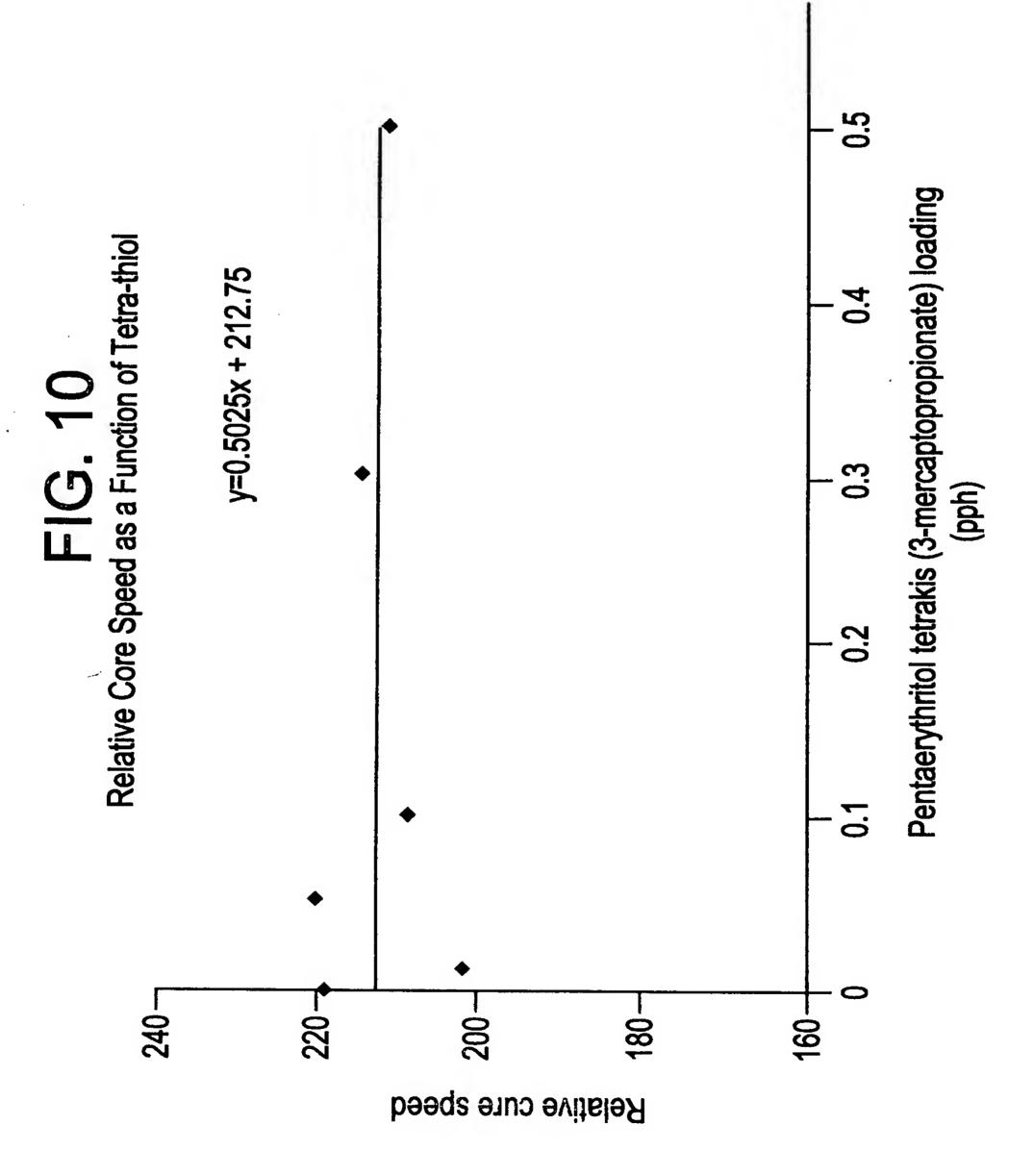


FIG. 8

Relative Cure Speed as a Function of Mercaptopropyltrimethoxysilane Concentration



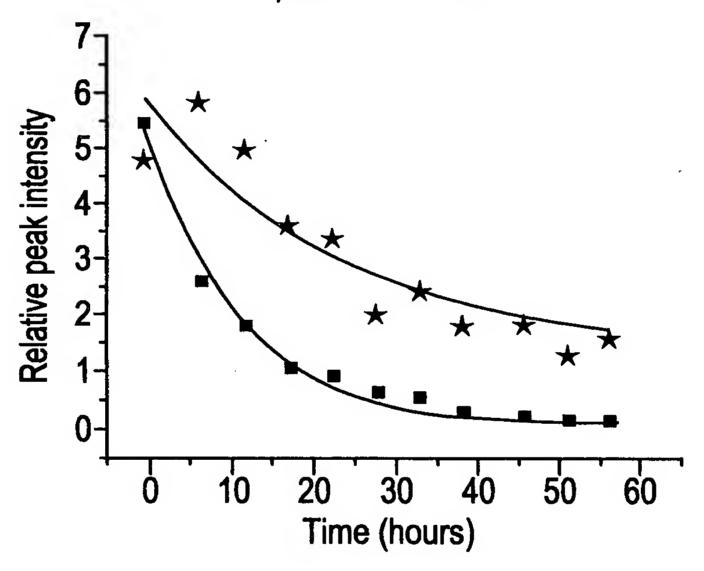




## FIG. 11

Plot of relative peak intensity of the four major Bis-silane isomers as a function of reaction time in THF, water and acid.

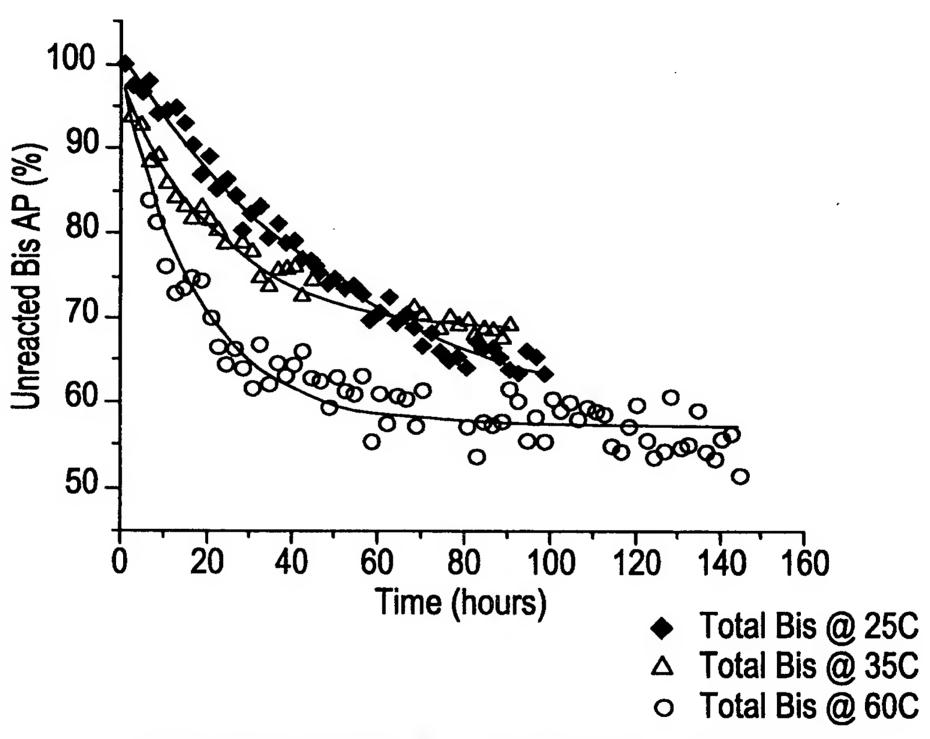
\*7



■ denote Bis-silane solution (control) and ★ denotes Bis-silane with Mercapto-silane solution (test), respectively. Solid curves represent first-order exponential decay fits to the experimental data.

## FIG. 12

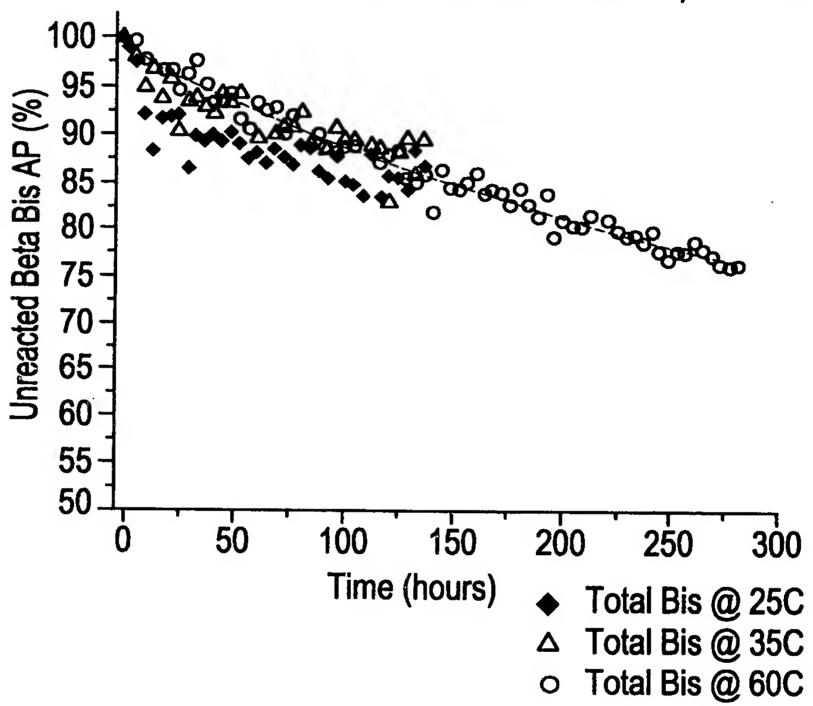
Total Bis-silane concentrations for coating 122 (control coating), as determined by <sup>29</sup>Si NMR measurements as 25, 35, and 60 °C.



Solid curves represent exponential decay fits to the data.

## FIG. 13

Total Bis-silane levels in coating 124 (test coating) as determined by in-situ <sup>29</sup>Si MAS NMR measurements at 25, 35 and 60 °C.



The curve represents the first-order decay behavior of the data 60 °C.